



## **Grand Power Stribog Factory 16 Inch Carbine Conversion Kit Installation Instructions**

### **Packing List**

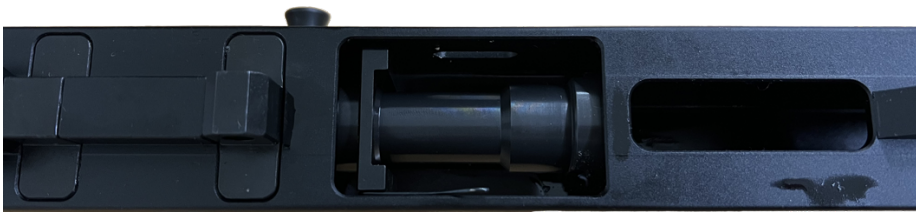
- 16" Stribog Barrel
- Grand Power Factory Handguard Extension
- Grand Power Factory Folding Stock
- Barrel nut wrench
- Replacement ejector screws

### **Additional Tools Needed**

- Torque wrench in foot pounds
- 3/4 or 19mm socket head
- 3/32 or 2.5mm torx bit
- Screw extractor set
- Nylon tipped hammer and punch
- Padded vise jaws

## Installation of 16” Stribog Barrel

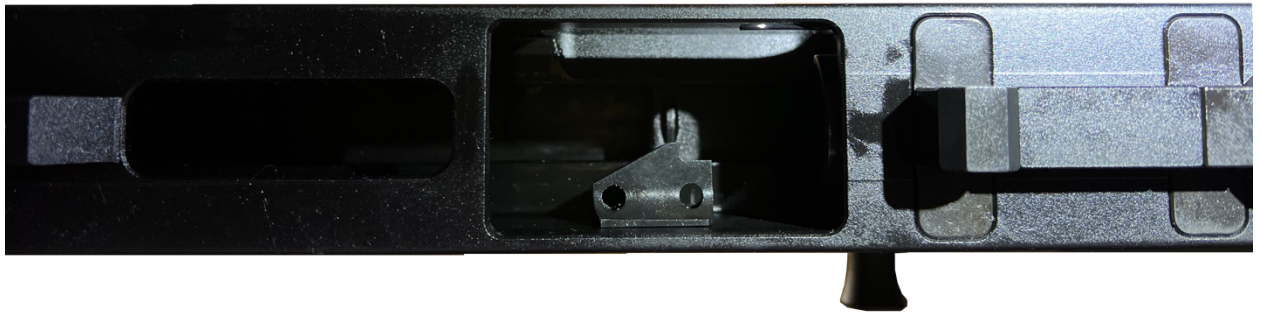
1. Disassemble the firearm. (Refer to Stribog owner’s manual)
2. Remove ejector screws and ejector. *\* Note – ejector screws are prone to stripping out and may need to be drilled out. Additional ejector screws are provided. If the ejector is stuck or hard to remove, gently tap it out with a hammer and punch. \**
3. Secure the upper receiver in a vise. *\* Be sure to use padded vise jaws so you don’t scratch the finish. Do not over tighten the receiver in the vise as this will deform and permanently damage the receiver. \**
4. Using the provided barrel nut wrench, remove the 2 barrel nuts. *\* Be sure to fully seat the barrel nut wrench and apply constant forward pressure while loosening the barrel nuts. \**
5. Push the barrel out towards the rear of the receiver. *\* Be careful when removing the barrel as sometimes the rear barrel spacer gets stuck on the barrel and could cause damage to the bolt stop spring. \**



6. Insert the new 16" barrel, making sure to fully seat it and that the feed ramp is point towards the bottom of the receiver.



7. Using the barrel nut wrench, thread on the 2 barrel nuts and torquing them each to 45 foot pounds. \* Blue Loctite may be used to help secure them in place. \*
8. Install the ejector, making sure the flat end of the ejector faces toward the barrel.  
Place the ejector plate into position and install the ejector screws. \* Blue Loctite may be used to help secure them in place. \*



## Handguard Extension Installation

1. Disassemble the handguard assembly by first removing the 6 screws (2 short and 4 long).
2. Slide out the inner mounting sleeve.
3. Remove the 2 attachment brackets.
4. Slide the mounting sleeve into the receiver.



5. Slide the handguard extension into position over the mounting sleeve and over the outside of the receiver.



6. Insert the attachment brackets into the M-Lok slots positioned over the mounting sleeve.



7. Thread in the provided screws into their appropriate holes. \* *Blue Loctite may be used to help secure them in place.* \*

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